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**D3166-1**  
**Job Sheet 190321**



Part No: D3166-1

Job Qty: 10 pcs

Part Name: Basket Hoop



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 2/7/19

Job Tracking No:

Due Date: 2/22/19

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV A1 IPP A 02.08.23 New issue KJ IPP: B 08.12.05 Updated bending program on step 3 per NCR  
W/O43165 KJ Verified by: EC IPP Rev:C 09-01-23 as per DEO D3166-A2 DD verified by:EC

Ship Via:

### Bill of Materials

### Job Routing

| Op No | Operation                   | Qty    | Start Date | Due Date | Standard  |         | Workcenter/Supplier    |           | Sign-off |
|-------|-----------------------------|--------|------------|----------|-----------|---------|------------------------|-----------|----------|
|       |                             |        |            |          | Setup Hrs | Run Hrs | Workcenter / Supplier  | Lead Time |          |
| 100   | Large Fab - Basket - 1      | 10 pcs | 2/22/19    |          | 0.00      | 0.91    | Large Fab - 1          |           |          |
|       |                             |        |            |          |           |         | Large Fab - 10         |           |          |
|       |                             |        |            |          |           |         | Large Fab - 2          |           |          |
|       |                             |        |            |          |           |         | Large Fab - 3          |           |          |
|       |                             |        |            |          |           |         | Large Fab - 4          |           |          |
|       |                             |        |            |          |           |         | Large Fab - 5          |           |          |
|       |                             |        |            |          |           |         | Large Fab - 6          |           |          |
|       |                             |        |            |          |           |         | Large Fab - 7          |           |          |
|       |                             |        |            |          |           |         | Large Fab - 8          |           |          |
|       |                             |        |            |          |           |         | Large Fab - 9          |           |          |
| 110   | Skidtubes - Bend - 2 - B4B  | 10 pcs | 2/22/19    |          | 0.00      | 1.27    | Skidtubes - Bend - B4B |           |          |
| 120   | QC 5                        | 10 pcs | 2/22/19    |          | 0.00      | 0.00    | QC 5 - 10              |           |          |
|       |                             |        |            |          |           |         | QC 5 - 12              |           |          |
|       |                             |        |            |          |           |         | QC 5 - 17              |           |          |
|       |                             |        |            |          |           |         | QC 5 - 18              |           |          |
|       |                             |        |            |          |           |         | QC 5 - 19              |           |          |
|       |                             |        |            |          |           |         | QC 5 - 22              |           |          |
|       |                             |        |            |          |           |         | QC 5 - 24              |           |          |
|       |                             |        |            |          |           |         | QC 5 - 3               |           |          |
|       |                             |        |            |          |           |         | QC 5 - 42              |           |          |
|       |                             |        |            |          |           |         | QC 5 - 43              |           |          |
|       |                             |        |            |          |           |         | QC 5 - 49              |           |          |
|       |                             |        |            |          |           |         | QC 5 - 51              |           |          |
|       |                             |        |            |          |           |         | QC 5 - 58              |           |          |
|       |                             |        |            |          |           |         | QC 5 - 68              |           |          |
|       |                             |        |            |          |           |         | QC 5 - 9               |           |          |
|       |                             |        |            |          |           |         | QC 5 - 50              |           |          |
|       |                             |        |            |          |           |         | QC 5 - 30              |           |          |
| 130   | Packaging 3-1 - Stock - B4B | 10 pcs | 2/22/19    |          | 0.00      | 0.00    | Packaging 3 - 1 - B4B  |           |          |
|       |                             |        |            |          |           |         | Packaging 3 - 2 - B4B  |           |          |

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|                |        |         |           |                        |        |
|----------------|--------|---------|-----------|------------------------|--------|
|                |        |         |           | Packaging 3 - 3 - B4B  |        |
|                |        |         |           | Packaging 3 - 4 - B4B  |        |
|                |        |         |           | Packaging 3 - 5 - B4B  |        |
|                |        |         |           | Packaging 3 - 6 - B4B  |        |
|                |        |         |           | Packaging 3 - 7 - B4B  |        |
|                |        |         |           | Packaging 3 - 8 - B4B  |        |
|                |        |         |           | Packaging 3 - 9 - B4B  |        |
|                |        |         |           | Packaging 3 - 10 - B4B |        |
|                |        |         |           | Packaging 3 - 11 - B4B | MA     |
|                |        |         |           | Packaging 3 - 12 - B4B |        |
|                |        |         |           | Packaging 3 - 13 - B4B |        |
|                |        |         |           | Packaging 3 - 14 - B4B |        |
|                |        |         |           | Packaging 3 - 15 - B4B |        |
|                |        |         |           | Packaging 3 - 16 - B4B |        |
|                |        |         |           | Packaging 3 - 17 - B4B |        |
|                |        |         |           | Packaging 3 - 18 - B4B |        |
|                |        |         |           | Packaging 3 - 19 - B4B |        |
|                |        |         |           | Packaging 3 - 20 - B4B |        |
|                |        |         |           | Packaging 3 - 21 - B4B |        |
|                |        |         |           | Packaging 3 - 22 - B4B |        |
|                |        |         |           | Packaging 3 - 23 - B4B |        |
|                |        |         |           | Packaging 3 - 24 - B4B |        |
|                |        |         |           | Packaging 3 - 25 - B4B |        |
|                |        |         |           | Packaging 3 - 26 - B4B |        |
|                |        |         |           | Packaging 3 - 27 - B4B |        |
|                |        |         |           | Packaging 3 - 28 - B4B |        |
|                |        |         |           | Packaging 3 - 29 - B4B |        |
|                |        |         |           | Packaging 3 - 30 - B4B |        |
|                |        |         |           | Packaging 3 - 31 - B4B |        |
|                |        |         |           | Packaging 3 - 32 - B4B |        |
|                |        |         |           | Packaging 3 - 33 - B4B |        |
|                |        |         |           | Packaging 3 - 34 - B4B |        |
|                |        |         |           | Packaging 3 - 35 - B4B |        |
|                |        |         |           | Packaging 3 - 36 - B4B | DAG    |
| 140 QC 21 - SA | 10 pcs | 2/22/19 | 0.00 0.00 | QC 21 - SA - 21        | 21     |
|                |        |         |           | QC 21 - SA - 70        | 2-59   |
|                |        |         |           | QC 21 - SA - 53        | DAG 21 |

Part Op 100 - Fabricate per Drwg - Cut 3/4" x 3/4" square tubing 60.00" long.  
Descriptions: 110 - CNC Delta 100 Bender - Form D3166-1 Basket Hoop as per Dwg D3166 using Bending program 350 BASB, and folio 18.  
120 - QC5- Inspect part completeness to step on W/O - Inspect Basket Hoop dimensions with template D3166-1-T1 (DT8302)  
130 - Identify as per dwg & Stock Location: LOCATION : WA004  
140 - QC21- Final Inspection - Work Order Release

| Job BOM          |                           |              |                            |           |
|------------------|---------------------------|--------------|----------------------------|-----------|
| Part / Item      | Component Name            | Quantity     | Operation                  | Container |
| M304TS0.750W.065 | 304 Sq Tube .75X.75X.065W | 50 ft (5 ea) | 100-Large Fab - Basket - 1 | S 107 Y67 |

| Job Allocations                                                                                                                                               |          |           |           |  |
|---------------------------------------------------------------------------------------------------------------------------------------------------------------|----------|-----------|-----------|--|
| Component Part                                                                                                                                                | Required | Inventory | Allocated |  |
| Dart Aerospace Ltd.<br>1270 Aberdeen Street<br>Hawkesbury, ON K6A 1K7<br>CANADA<br>TEL.: 1 813 832-8200<br>Email: sales@dartaero.com<br>www.dartaerospace.com | 50       | 331       | 0         |  |
| s                                                                                                                                                             |          |           |           |  |
| e found.                                                                                                                                                      |          |           |           |  |



Container No: S152481



Part: D3166-1  
Job No: 190321  
Serial No/Batch: S152481

Revision:  
Inspector:  
Exp Date:  
Instructions: Various STC's

